

What is claimed is:

1. A lid of a secondary battery, said lid comprising a plate-shaped body formed with a hole, a terminal member and an insulating member superposed on a peripheral edge of the hole formed in said body with said insulating member arranged under said terminal member, a cylindrical sealing member having a flange portion at one end thereof and inserted in said hole, and a rivet inserted in said sealing member and caulked to join said terminal member and said insulating member to said body, characterized in that:

said sealing member comprises a flat plate having a hole to form said flange portion, and a cylindrical portion that is separate from said flange portion.

2. A lid of a secondary battery as claimed in claim 1 wherein said cylindrical portion is made of a fluoro-resin.

3. A lid of a secondary battery, said lid comprising a plate-shaped body formed with a hole, an insulating member mounted in said hole formed in said body, a cylindrical sealing member having a flange portion at one end thereof and inserted in said hole, a rivet inserted in said sealing member and caulked to join said

insulating member and said sealing member to said body,
and a lead wire mounted to one end face of said rivet.

4. A lid of a secondary battery comprising a plate-shaped body formed with a hole, a cylindrical sealing member inserted in said hole formed in said body, said sealing member having a flange portion at one end thereof and made of an insulating material, a rivet inserted in said sealing member and caulked to join said sealing member to said body, and a lead wire mounted to one end face of said rivet.

5. A lid of a secondary battery as claimed in claim 3 or 4 wherein said sealing member is made of a fluoro-resin.

6. A lid of a secondary battery as claimed in claim 3 or 4 wherein said sealing member comprises a flat plate having a hole to form said flange portion, and a cylindrical portion that is separate from said flange portion.

7. A lid of a secondary battery as claimed in claim 6 wherein said cylindrical portion is made of a fluoro-resin.